CLAIMS

1 [Claim 1] 2 A phthalocyanine composite comprising both a at 3 least one phthalocyanine compound expressed by general formula (1) and a at least one phthalocyanine 4 compound expressed by general formula (2): 5 6 [Chemical Formula 1] (1) 7 [Chemical Formula 2] 8 (2) 9 where, in the general formulae (1) and (2), 10 ${ t M}^{ t 1}$ represents at least one arbitrary atom or 11 12 atomic group that is capable of binding to a 13 phthalocyanine, ${ t M}^2$ represents an atom, or an atomic group 14 15 containing an atom, selected from the second and 16 subsequent periods of the periodic table and capable

- of binding to a phthalocyanine, M^1 and M^2 being different in kind from each other, $X^1-X^4 \text{ represent, independently of each other, a}$ halogen atom, and
- 21 a, b, c, and d represent, independently of each 22 other, an integer between 0 and 4 and satisfy 23 a+b+c+d > 1.
 - 1 [Claim 2]
 - 2 A phthalocyanine composite according to claim 1,
 - 3 wherein said phthalocyanine composite has a eutectic-
 - 4 crystalline structure.
 - 1 [Claim 3]
 - 2 A phthalocyanine composite according to claim 2,
 - 3 wherein said phthalocyanine composite is produced
 - 4 through a mechanical process for making amorphous
 - 5 state.
- 1 [Claim 4]
- 2 A phthalocyanine composite comprising both a at
- 3 least one phthalocyanine compound expressed by
- 4 general formula (3) and a at least one phthalocyanine
- 5 compound expressed by general formula (4):
- 6 [Chemical Formula 3]

$$\begin{array}{c|c}
N & N \\
N & N \\
N & N
\end{array}$$
(3)

8 [Chemical Formula 4]

where, in the general formulae (3) and (4),

 $11~{\rm M}^3$ and ${\rm M}^4$ each represent an atom selected from the

12 13th group of the long-form periodic table, M^3 and M^4

13 being atoms of the same kind,

 X^5-X^8 represent, independently of each other, a

15 halogen atom,

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16 Y¹ represents a monovalent bonding group capable

17 of binding to M^3 ,

18 Y² represents a monovalent bonding group capable

19 of binding to M^4 , at least either Y^1 or Y^2 being a

20 halogen atom, and

e, f, g, and h represent, independently of each

22 other, an integer between 0 and 4 and satisfy

e+f+g+h > 1.

- 1 [Claim 5]
- 2 A phthalocyanine composite according to claim 4,
- 3 wherein said phthalocyanine composite has a eutectic-
- 4 crystalline structure.
- 1 [Claim 6]
- 2 A phthalocyanine composite according to claim 5,
- 3 wherein said phthalocyanine composite is produced
- 4 through a mechanical process for making amorphous
- 5 state.
- 1 [Claim 7]
- 2 A photoconductive material comprising a
- 3 phthalocyanine composite according to any one of
- 4 claims 1-6.
- 1 [Claim 8]
- 2 An electrophotographic photoreceptor comprising
- 3 an electroconductive substrate and a photosensitive
- 4 layer formed on said substrate, wherein said
- 5 photosensitive layer contains a phthalocyanine
- 6 composite according to any one of claims 1-6.
- 1 [Claim 9]
- 2 An electrophotographic photoreceptor comprising
- 3 an electroconductive substrate and a photosensitive
- 4 layer formed on said substrate, wherein said

- 5 photosensitive layer contains $\frac{1}{2}$ at least one
- 6 fluorinated gallium-phthalocyanine compound expressed
- 7 by general formula (5):
- 8 [Chemical Formula 5]

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- where, in the formula (5),
- 11 X represents a halogen atom, and
- 12 k, l, and m each signify the number of
- 13 substituent fluorine atoms and represent,
- 14 independently of each other, an integer between 0 and
- 15 4.
 - 1 [Claim 10]
 - 2 An electrophotographic photoreceptor cartridge
 - 3 comprising:
 - an electrophotographic photoreceptor according
 - 5 to claim 8; and
 - 6 at least one of
 - 7 a charge unit for charging said
 - 8 electrophotographic photoreceptor,

9 an exposure unit for exposing the charged 10 electrophotographic photoreceptor to form an electrostatic latent image thereon, and 11 a development unit for developing the 12 13 electrostatic latent image formed on the electrophotographic photoreceptor. 14 1 [Claim 11] An electrophotographic photoreceptor cartridge 2 3 comprising: 4 an electrophotographic photoreceptor according to claim 9; and 5 6 at least one of 7 a charge unit for charging said electrophotographic photoreceptor, 8 9 an exposure unit for exposing the charged 10 electrophotographic photoreceptor to form an 11 electrostatic latent image thereon, and 12 a development unit for developing the 13 electrostatic latent image formed on the 14 electrophotographic photoreceptor. [Claim 12] 1 2 An image forming apparatus comprising: 3 an electrophotographic photoreceptor according

to claim 8;

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5
        a charge unit for charging said
6
   electrophotographic photoreceptor;
        an exposure unit for exposing the charged
7
   electrophotographic photoreceptor to form an
8
   electrostatic latent image thereon; and
9
10
        a development unit for developing the
   electrostatic latent image formed on the
11
12
   electrophotographic photoreceptor.
   [Claim 13]
1
2
        An image forming apparatus comprising:
3
        an electrophotographic photoreceptor according
   to claim 9;
4
5
        a charge unit for charging said
   electrophotographic photoreceptor;
6
7
        an exposure unit for exposing the charged
   electrophotographic photoreceptor to form an
8
9
   electrostatic latent image thereon; and
10
        a development unit for developing the
11
   electrostatic latent image formed on the
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electrophotographic photoreceptor.

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